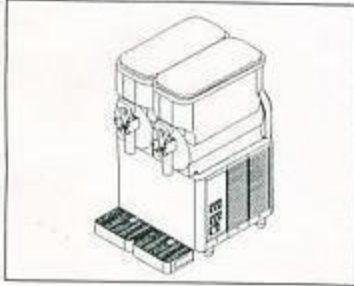
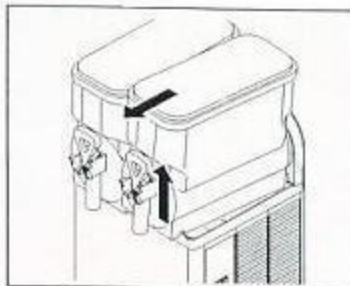


Replacing the GBG - Sencotel drive shaft new seals

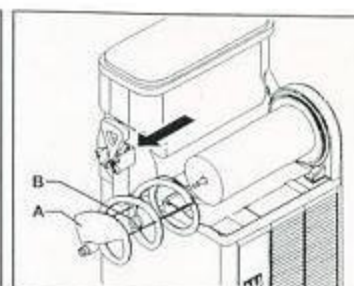
The following instructions will be helpful to technicians for replacement of new evaporator seal system.



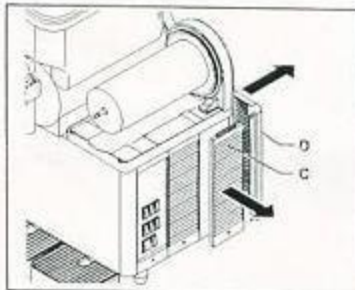
Empty the tanks. Unplug the machine.



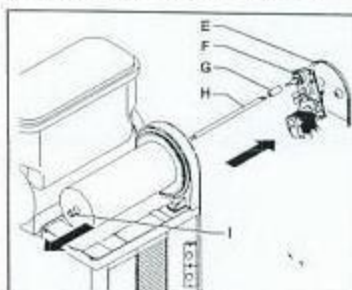
Unhook the tank by lifting up its front and remove it by light taps onto the rear and pull away the front.



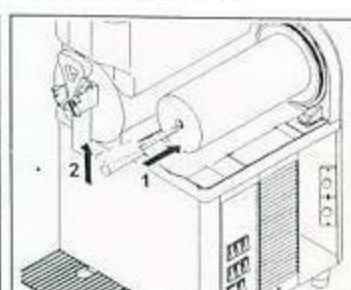
Remove the Auger spiral(A) and Silicon suction bushing (B). The bushing shall be replaced.



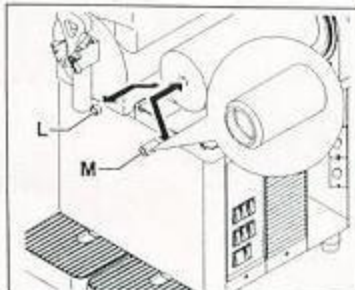
Remove the rear panel(D) by removing the side panel (C) on both sides.



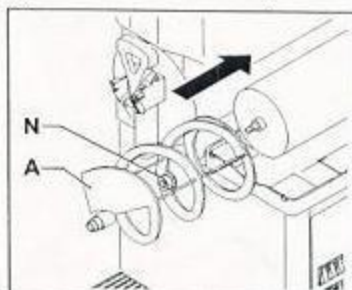
Remove rear cover(E), then pull out the motor(G), the brass coupling(G) & center shaft(H). Then remove bush (I) in the front of evaporator.



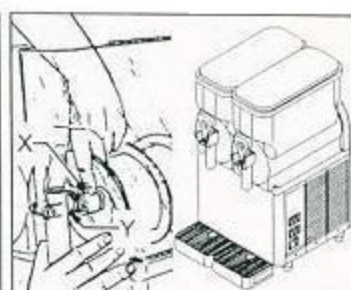
Using a flat screwdriver, pry out the seal ring as shown with motions 1 & 2.



Clean the seal housing and insert new seal cap(M) with chamfered side outside.



Replace all components (H,G,F,E,C). Place the new suction bushing(N) & auger spiral(A).



Replace the tank by lifting the auger front(X) to line it with housing(Y) to join. Push tank down to lock with a click.

Click the link below to purchase the GBG Sencotel Shaft Seal set
<http://www.shop.partsguru.com/1199335-GBG-new-Shaft-seal-set-1199335.htm>